

**PROPOSED AMENDMENT: FOR INTERVIEW PURPOSES ONLY****AMENDMENTS****In the Specification:**

Please replace the paragraph beginning at page 1, line 4 with the following:

Cutting dies are known for cutting or severing one portion of a stock material from another. For example, cutting dies are used for cutting sheets of paperboard or plastic or metal into predetermined blanks. In one form of known cutting operation, two rotary cylinders, each having small integral cutting blades extending radially from the cylindrical surface, are juxtaposed so that when rotated, the blades engage generally opposite sides of a work stock and cooperate to sever the stock into a blank, the shape of which is determined by the blade configuration. One such operation is illustrated in U.S. Patent No. 4,608,895, incorporated herein by reference.

**In the Claims:**

Please cancel claim 23.

Please amend claims 1-7, 10, 12, 20-22, 24 and 27 as follows:

**[TO BE INSERTED-SEE "MARKED" VERSION ATTACHED]**